

Date: Monday, 20/11/2006 9:22:21 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 29531  
 Estimate Number : 10257  
 P.O. Number : N/A  
 This Issue : 20/11/2006 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : LANDING GEAR  
 Previous Run : 29509  
 Drawing Name : 212/205 HIGH AFT X-TUBE ASSEMBLY  
 Part Number : D212664201  
 Drawing Number : D212-664-241 REV B  
 Project Number : N/A  
 Drawing Revision : B  
 Material : N/A  
 Due Date : 15/12/2006 Qty: 1 Um: Each  
 Written By : [Signature]  
 Checked & Approved By : [Signature]  
 Comment : Est Rev:E 04.02.16 Reformat K/DS  
 Est Rev:F 06-03-29 Remove Coments on Pick List JLM

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP D212-664-201CHG002

KS 07.04.19 (1)

2.0

D6006129

Crosstube material



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty Part number Description Batch

1 D6006-129 Crosstube 25668

Check OD = 3.250"; ID = 2.220"

BG 06.11.19 1

3.0

MORI SEIKI

MORI SEIKI CNC LATHE LARGE



Comment: MORI SEIKI CNC LATHE LARGE

1-Fill tube with sand &amp; install plugs DT8534 on both ends as per Folio FA114

2-Turn first side as per Folio FA114

3-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D212-664-241. BG 06.11.19 1

4.0

QC1

INSPECT ALL DIM TO DIM SHEET



Comment: INSPECT ALL DIM TO DIM SHEET

BG 06.11.19 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Monday, 20/11/2006 9:22:21 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212/205 HIGH AFT X-TUBE ASSEMBLY

Job Number: 29531

Part Number: D212664201

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	MORI SEIKI	MORI SEIKI CNC LATHE LARGE
-----	------------	----------------------------



Comment: MORI SEIKI CNC LATHE LARGE

1-Turn second side as per Folio FA114

2-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D212-664-241. BG 06.11.19 1

6.0	QC1	INSPECT ALL DIM TO DIM SHEET
-----	-----	------------------------------



Comment: INSPECT ALL DIM TO DIM SHEET

BG 06.11.19 1

7.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

SA 06.11.20 1

8.0	MORI SEIKI	MORI SEIKI CNC LATHE LARGE
-----	------------	----------------------------



Comment: MORI SEIKI CNC LATHE LARGE

1-Polish entire outside surface of crosstube

M.R/D 06/12/06 ①

2-Remove sand and plugs

3-Scribe part # and batch # using vibrating stylus as per Dwg D212-664-241 BG 06.11.19 1

9.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
-----	-----------------	----------------------------



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1 within 24 hours of machining

M.R 06/12/06 ①

10.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

DP 6-12-06 ①

11.0	BENDING	BENDING MACHINE
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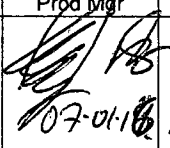
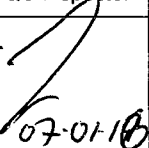


Comment: BENDING MACHINE

Bend tube as per Dwg D212-664-241 using CNC bender program 212-af and Folio FT007

07/1/07

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07-01-16	12.0 ↓ 16.0	Awaiting dim approvals from engineering. <u>DO NOT</u> pass step 15.0.		07-01-17	1	 07-01-16	 07-01-16

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 20/11/2006 9:22:21 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212/205 HIGH AFT X-TUBE ASSEMBLY

Job Number: 29531

Part Number: D212664201

Job Number:



Seq. #: Machine Or Operation: Description :

12.0

QC6

DIMENSIONAL CHECK



07-01-16 ①



Comment: DIMENSIONAL CHECK

13.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Drill pilot holes in tube as per Dwg D212-664-241 using drill Jig DT8550 & DT8551

2-Ream hole to finish size in tube as per Dwg D212-664-241 using drill Jig DT8550 & DT8551. Check dimensions between holes, both sides on both cuffs, to ensure alignment with saddle holes.

3-Deburr & Inspect for surface damage. Repair damage within limits as per Dwg D212-664-241

ET  
07-01-16

DP/R 07-01-22

14.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1 within 24 hours of bending and drilling

DP/R 07-01-22

15.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

DP 7-1-22

16.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

070413 ①  
LPI

07/04/22

17.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

Liquid Penetrant Inspection as per QSI 038

Issue P/O: 2915 3546

LPI as per ASTM 1417 Level 2

Attach copy of NDT results to work order

07/04/13 ①  
07/01/23 ①

18.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Inspect for transit damage Ensure copy of NDT results attached to work order.

07/01/24

POSITIVE RECALL

EFFECTIVE 07-01-16 AUTH

RELEASED DATE 07-01-17

Form: rprocess

POSITIVE RECALL

870

See Previous Page.

POSITIVE RECALL

Date: Monday, 20/11/2006 9:22:21 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212/205 HIGH AFT X-TUBE ASSEMBLY

Job Number: 29531

Part Number: D212664201

Job Number:



Seq. #:	Machine Or Operation:	Description :
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19.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: DIMENSIONAL CHECK

Inspect for damage & ensure results are as per Dwg D212-664-241

070417

20.0

SPRAY PAINTING

SPRAY PAINTING



Comment: SPRAY PAINTING

1-Prime inside and outside crosstube as per QSI 005 4.2

2-Paint outside crosstube with White Imron as per QSI 005 4.2

ml  
85 07-04-19

21.0

QC14

Inspect Spray Paint



Comment: Inspect Spray Paint

Then, Wrap in plastic bag to protect from scratches

Q

07 04 19

U

22.0

D2856600

Abrasion Strip



Comment: Qty.: 0.8400 f(s)/Unit Total : 0.8400 f(s)

Pick:

Qty Part number Description Batch

2 D2856-600-1009 Abrasion Strip

26650 85 07-04-19

23.0

D29401

Support



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)

Pick:

Qty Part number Description Batch

2 D2940-1 Support

25594 85 07-04-19

24.0

MS2192028

Clamp(per MIL-DTL-8783C)



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty Part number Description Batch

4 MS21920-28

Clamp

102534 85 07-04-19

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212/205 HIGH AFT X-TUBE ASSEMBLY

Job Number: 29531

Part Number: D212664201

Job Number:



Seq. #:

Machine Or Operation:

Description :

25.0

LANDING GEAR 1

LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1-Install abrasion strips as per QSI 035 using DT8582

2-Install supports and clamps as per Dwg D212-664-241. Torque clamps to 80-100 in lb.

85  
07-04-19

26.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7-4-19

27.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

28.0

D34281

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Placard

Batch: 1526249 ✓

29.0

AN640A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

Batch: M101697 ✓

M19185 ✓

30.0

AN641A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bolt

Batch: M101428 ✓

31.0

AN960JD616

Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total: 18.0000 Each(s)

Washer

Batch: M103395 ✓

7/4/19 SQ

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## Process Sheet

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Drawing Name: 212/205 HIGH AFT X-TUBE ASSEMBLY

Job Number: 29531

Part Number: D212664201

Job Number:



Seq. #:

Machine Or Operation:

Description :

32.0

MS21042L6

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 6.0000 Each(s)

Nut

Batch: M101660 ✓

7/4/19 SQ

33.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

u 07-04-19  
7/4/19

34.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Identify and pack for shipping as per PPP D212-664-201

REV: B

07/04/19 SQ

35.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/04/19

Job Completion



u 07-04-19



<b>DART AEROSPACE LTD</b>	<b>Work Order:</b> 29531
<b>Description:</b> Crosstube Assembly (205/212 High Aft)	<b>Part Number:</b> D212-664-241
<b>Inspection Dwg:</b> D212-664-241 Rev: B	<b>Page 1 of 1</b>

### FIRST ARTICLE INSPECTION CHECKLIST

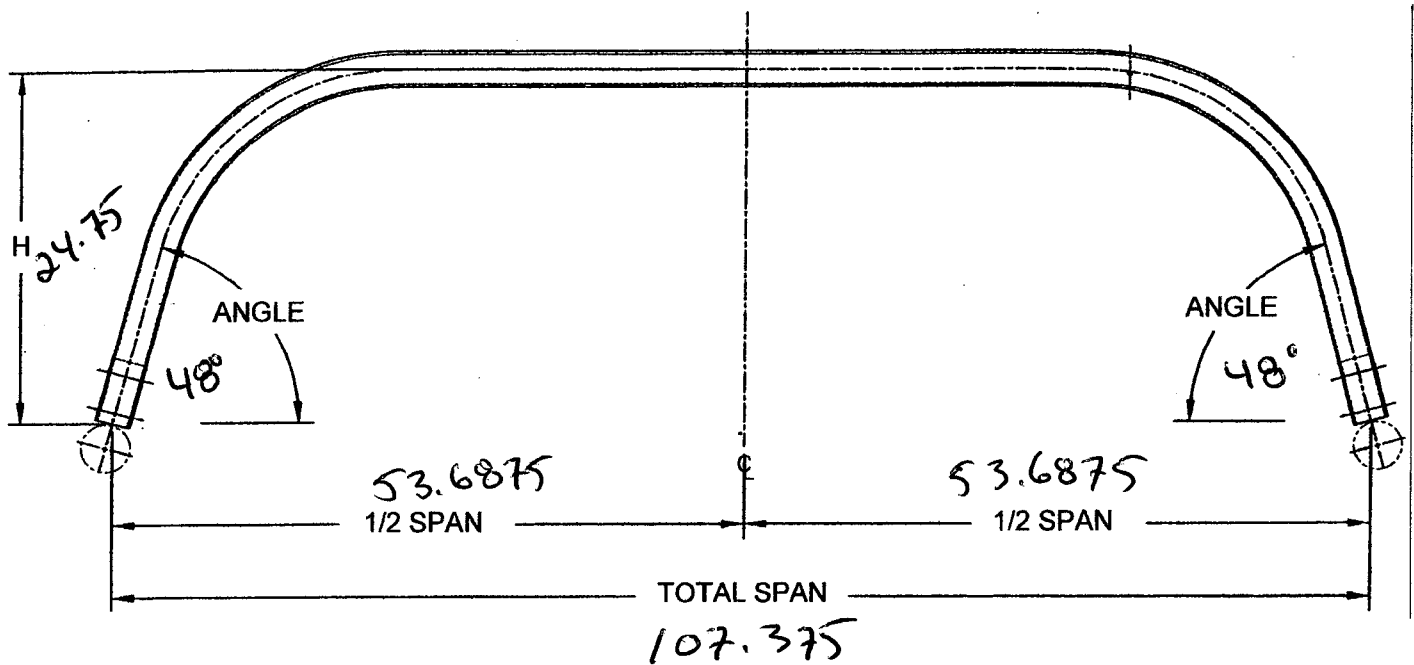
☒ First Article
 ☐ Prototype

Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	0.200	+/-0.010	✓			
	R0.063	+/-0.010	✓			
	2.990	+0.005/-0.000	✓			
	5.237	+/-0.030	✓			
	2.600	+0.005/-0.000	✓			
	2.686	+0.005/-0.000	✓			
	2.770	+0.005/-0.000	✓			
	2.854	+0.005/-0.000	✓			
	2.938	+0.005/-0.000	✓			
	3.021	+0.005/-0.000	✓			
	3.133	+0.005/-0.000	✓			
	3.179	+0.005/-0.000	✓			
SIDE B	0.200	+/-0.010	✓			
	R0.063	+/-0.010	✓			
	2.990	+0.005/-0.000	✓			
	5.237	+/-0.030	✓			
	2.600	+0.005/-0.000	✓			
	2.686	+0.005/-0.000	✓			
	2.770	+0.005/-0.000	✓			
	2.854	+0.005/-0.000	✓			
	2.938	+0.005/-0.000	✓			
	3.021	+0.005/-0.000	✓			
	3.133	+0.005/-0.000	✓			
	3.179	+0.005/-0.000	✓			
	124.36	+/-0.020	✓			

<b>Measured by:</b> BG	<b>Audited by:</b> SD	<b>Prototype Approval:</b>	N/A
<b>Date:</b> 06.11.19	<b>Date:</b> 06.11.20	<b>Date:</b>	N/A

Rev	Date	Change	Revised by	Approved
A	05.04.27	New Issue (P/O D412-664-201)	KJ/JLM	
B	06.03.09	Tolerance for 5.237 was +/-0.001	KJ/JLM	

# Crosstube Bend Dimension Sheet



PART NUMBER: D212 664 201

BATCH NUMBER: 29531

DRAWING: D212-664-241 REVISION: B

H: 24.3

$1/2$  SPAN: 53.72

TOTAL SPAN: 107.44

ANGLE:  $50^\circ$

Tube is slightly too high: Angles are off  $-1^\circ$ , Tube is also in on the table sig fit. But still good.

QC 15: 

DATE: 07-01-09

QTY: 1

## Jason Murdoch

---

**From:** David Shepherd [dshepherd@dartaero.com]  
**Sent:** Wednesday, January 17, 2007 2:58 PM  
**To:** 'Jason Murdoch'  
**Cc:** 'Lacelle, Linda'  
**Subject:** RE: Drawings

Jason,

I agree with your assessment.

B29531, B27989, B29105, and B29506 are acceptable deviations.  
B27390 should be scrapped.

I have tried to assemble the landing gear with large variations in angle between fwd and aft crosstube (ie. 48 to 51 degrees) and have found that installation is acceptable. Therefore, I think these tubes are OK.

David

---

**From:** Jason Murdoch [mailto:jmurdoch@dartaero.com]  
**Sent:** Wednesday, January 17, 2007 6:34 AM  
**To:** 'David Shepherd'  
**Subject:** FW: Drawings

The tubes fit the tables very well apart from B27390, which I think is scrap. Is it cool to sign off on the rest of them, I think they're good. But are the angles going to be an issue upon installation?

[jmurdoch@dartaero.com](mailto:jmurdoch@dartaero.com)

Q.C. COORDINATOR

---

**From:** Jason Murdoch [mailto:jmurdoch@dartaero.com]  
**Sent:** Monday, January 15, 2007 12:38 PM  
**To:** 'David Shepherd'  
**Subject:** FW: Drawings

How are these dims for your liking? These are the ones that I wanted you to look at.

[jmurdoch@dartaero.com](mailto:jmurdoch@dartaero.com)

Q.C. COORDINATOR

---

**From:** Brigitte Golden [mailto:bgolden@dartaero.com]  
**Sent:** Monday, January 15, 2007 10:48 AM  
**To:** jmurdoch@dartaero.com  
**Subject:** Drawings



# HeathAir

INTERNATIONAL (1991) INC.

681 Ave. Lepine, Dorval, Québec H9P 1G3  
Tél.: (514) 636-1000 • Fax: (514) 636-0031

W.O. N° 35629

A.M.O. Number: 46/90

## NON-DESTRUCTIVE TESTING REPORT

### AIRCRAFT / COMPONENT INFORMATION

REGISTRATION:

MODEL/TYPE:

SERIAL NUMBER:

TOTAL HR/LDG:

OPERATED BY:

BASED AT:

### INSPECTION REQUIREMENTS

Carry out FPI of (10) cross tube (external surface) as per ASTM E-1417-05 and the Dart QSI 038, Section 4.1.1 (on file at client) - parts delivered to HeathAir.

Qty (1) P/N D212-664-101 S/N B27987

Qty (3) P/N D212-664-201 S/N's B27989, B29506 & B29531

Qty (6) P/N D412-664-203 S/N's B29105, B30187, B30188, B27262, B29104 & B30190

☐ RADIOGRAPHY

☐ ULTRASONIC

☒ PENETRANT

☐ MAGNETIC PARTICLE

☐ EDDY CURRENT

### INSPECTION REPORT

Fluorescent penetrant inspection was performed in accordance with the above requirements on (10) cross tubes.

Note: A Level 3 penetrant was substituted for the requested Level 2 (3 is more sensitive)  
Ardrox 970P25E Batch #04B503.

Two (2) cross tubes (P/N D212-664-201) FAILED inspection. Areas marked on cross tubes (S/N's B29506 & B29531). To be reinspected following repair.  
Eight (8) cross tubes PASSED inspection.

THE MAINTENANCE DESCRIBED ABOVE HAS BEEN PERFORMED IN ACCORDANCE WITH  
THE APPLICABLE STANDARDS OF AIRWORTHINESS

INSPECTED BY: \_\_\_\_\_

DATE January 23, 2007

INSPECTION STAMP(S) Not Required

### CUSTOMER INFORMATION

CUSTOMER: Dart Aerospace

P.O. NUMBER 2915

ADDRESS:

CONTACT NAME:

LABOUR @

MATERIALS @

TRAVEL EXPENSES @

HOTEL EXPENSES @

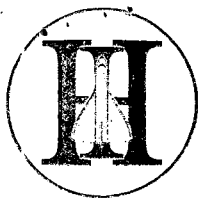
GST

PST

INVOICE NO.

TOTAL \$

WHITE COPY - INSPECTION FILE • YELLOW COPY - CUSTOMER • PINK COPY - ACCOUNTANT



# HeathAir

INTERNATIONAL (1991) INC.

681 Ave. Lepine, Dorval, Québec H9P 1G3  
Tél.: (514) 636-1000 • Fax: (514) 636-0031

W.O. N° 36169

A.M.O. Number: 46/90

## NON-DESTRUCTIVE TESTING REPORT

### AIRCRAFT / COMPONENT INFORMATION

REGISTRATION:

MODEL/TYPE:

SERIAL NUMBER:

TOTAL HR/LDG:

OPERATED BY:

BASED AT:

### INSPECTION REQUIREMENTS

Carry out FPI of five (5) cross tubes (external surface) as per ASTM E-1417-05 and the Dart QSI 038, Section 4.1.1 (on file at client) - parts delivered to HeathAir.

Qty. (1) P/N D412-664-245 S/N B31437  
Qty. (2) P/N D412-664-145 S/N's B31435 & B31139  
Qty. (2) P/N D412-664-201 S/N's B29531 & B29506

☐ RADIOGRAPHY

☐ ULTRASONIC

☒ PENETRANT

☐ MAGNETIC PARTICLE

☐ EDDY CURRENT

### INSPECTION REPORT

Fluorescent penetrant inspection was performed in accordance with the above requirements on five (5) cross tubes.

Note: A Level 3 penetrant was substituted for the requested Level 2 (3 is more sensitive)  
Ardrox 970P25E Batch #04B503.

Fuve (5) cross tubes PASSED inspection.

THE MAINTENANCE DESCRIBED ABOVE HAS BEEN PERFORMED IN ACCORDANCE WITH  
THE APPLICABLE STANDARDS OF AIRWORTHINESS

INSPECTED BY:   
S. FLECKNER

DATE April 16, 2007

INSPECTION Not Required  
STAMP(S)

### CUSTOMER INFORMATION

CUSTOMER: Dart Aerospace

P.O. NUMBER

3546

ADDRESS:

CONTACT NAME:

LABOUR

@

\$

MATERIALS

@

TRAVEL EXPENSES

@

GST

HOTEL EXPENSES

@

PST

INVOICE NO.

TOTAL \$



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D212-664-241	REV. B SHEET 1 OF 3
DATE 05.02.04		TITLE CROSSTUBE ASS'Y (205/212 HI AFT) NTS	
A	00.12.12	NEW ISSUE	
B	05.02.04	ADD HOLES FOR COMPATABILITY WITH BHT/AA SKIDTUBES	

RELEASED  
05.06.09 [Signature]

UNDER REVIEW

07.03.03 PH

revise to add  
magnabond and cushion

Qty	Part Number	Description
X	D212-664-241	CROSSTUBE ASSEMBLY (205/212 HIGH AFT)
1	D6006-129	CROSSTUBE
2	D2940-1	SUPPORT
2	D2856-600-1009	ABRASION STRIP
4	MS21920-28	CLAMP

#### GENERAL NOTES:

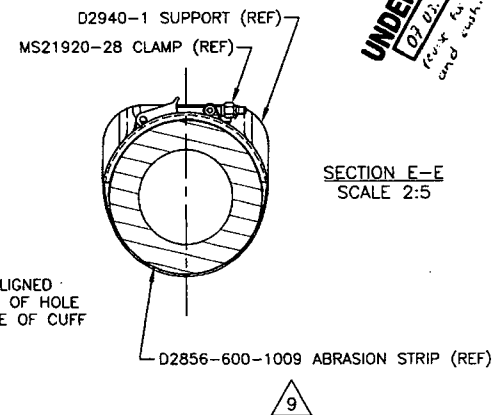
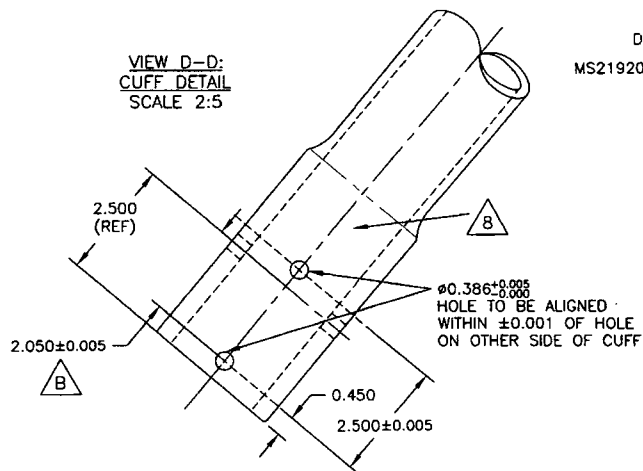
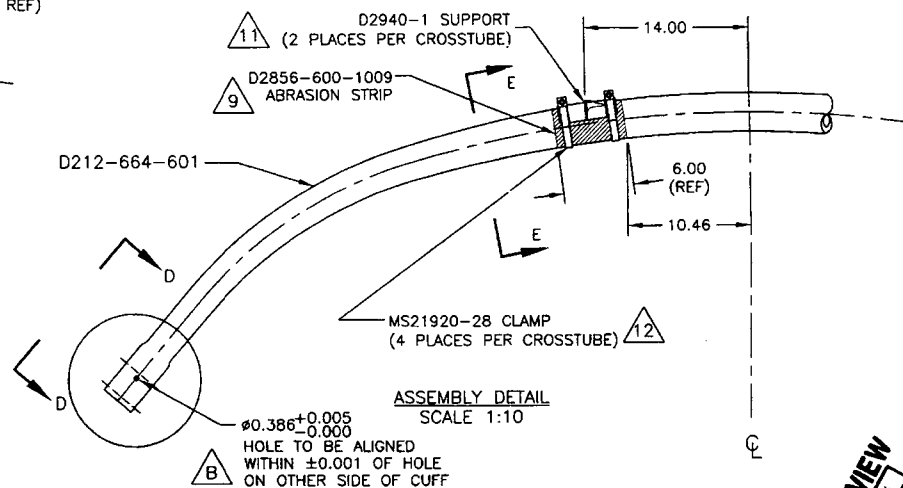
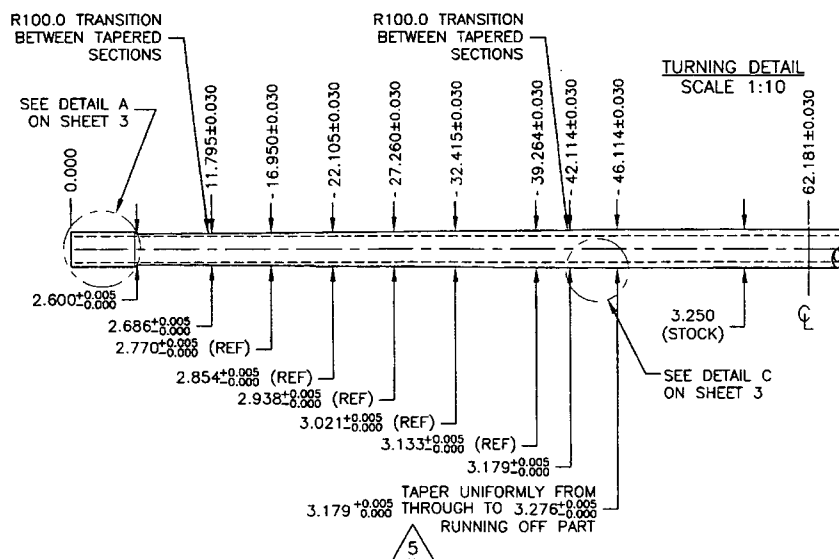
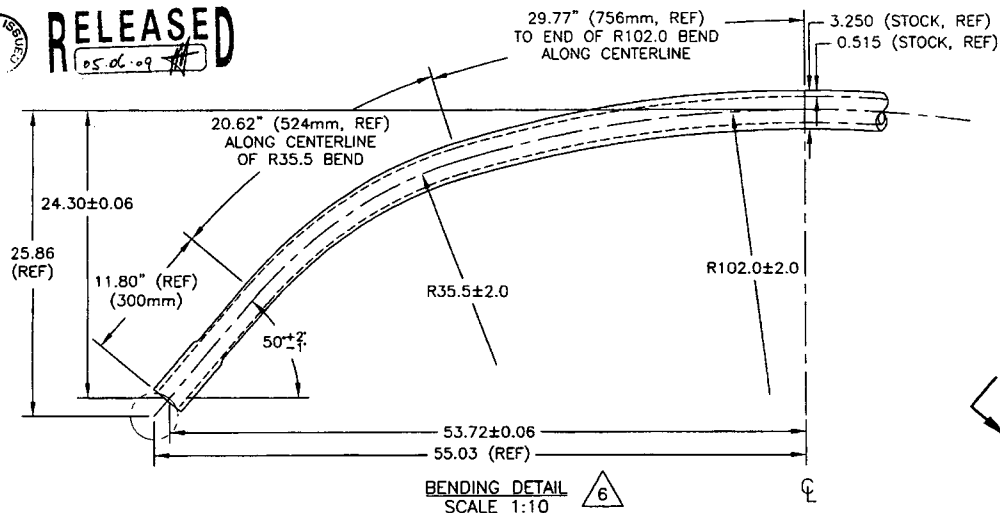
- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) MATERIAL: MANUFACTURED FROM D6006-129  
FINISHED LENGTH =  $124.36 \pm 0.020$
- 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1  
PRIME INSIDE AND OUTSIDE PER DART QSI 005 4.2  
PAINT OUTSIDE PER DART QSI 005 4.2
- 4) PART IS SYMMETRIC ABOUT CENTERLINE
- 5) RUN-OFF PART. BLEND OUT EDGE LONGITUDINALLY, TRANSITION SHOULD BE SMOOTH.
- 6) BEND PROGRESSIVELY WITH A MINIMUM OF 5 PASSES. MAXIMUM TUBE FLATTENING DUE TO BENDING IS 6% BASED ON O.D.
- 7) LIQUID PENETRANT INSPECT OUTSIDE SURFACE OF CROSSTUBE PER QSI 038.
- 8) SCRIBE DART PART NUMBER AND BATCH NUMBER IN THIS AREA WITH VIBRATING STYLUS.
- 9) INSTALL D2856-600-1009 ABRASION STRIP WITH A 0.13 (REF) GAP ON BOTTOM SIDE OF CROSSTUBE, CENTERED OPPOSITE D2940-1 SUPPORT, PER QSI 035.
- 10) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.
- 11) IT IS OPTIONAL TO SEAL EDGES OF SUPPORTS AND ABRASION STRIP USING SIKAFLEX-241/291 SEALANT.
- 12) TORQUE CLAMPS 80 TO 100 IN-LB.

W/O 29531

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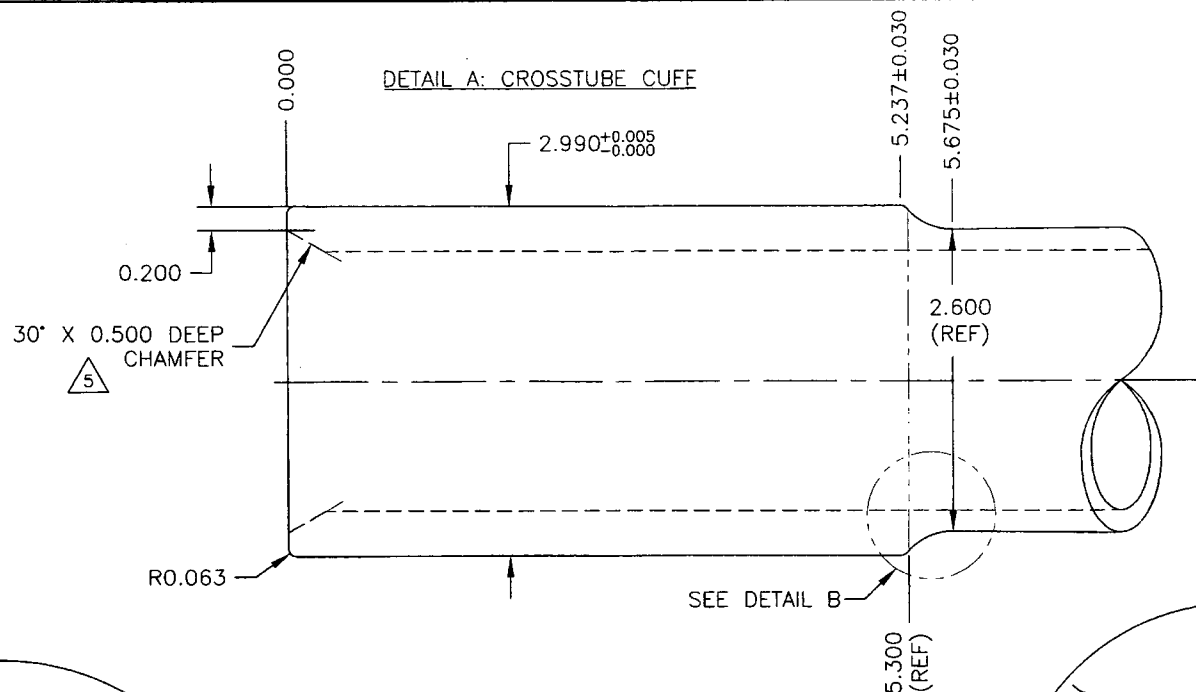
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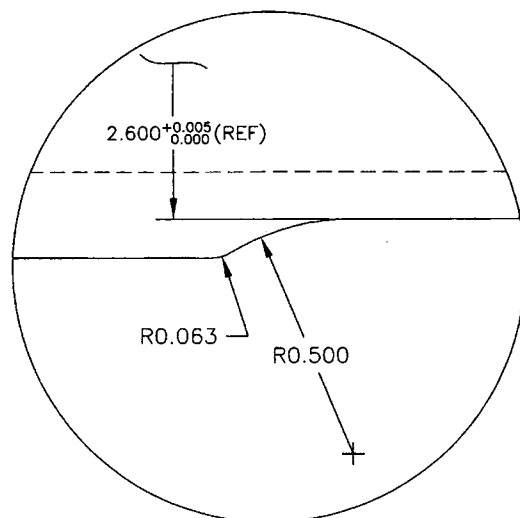
UNDER REVIEW  
07 D:07 PH  
Rev'd for volume  
and submittal

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		DATE	05.02.04			D212-664-241	SHEET 2 OF 3
						TITLE	SCALE
						CROSSTUBE ASS'Y (205/212 HI AFT)	1:10

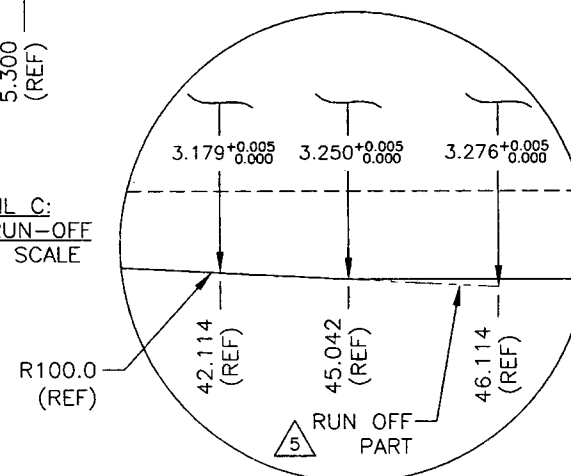
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**UNDER REVIEW**  
 02.03.03 PH  
 revise to add magnesium and carbon



DETAIL C:  
 TAPER RUN-OFF  
 NOT TO SCALE



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		DATE		05.02.04		DRAWING NO.		D212-664-241	REV.	SHEET 3 OF 3
		TITLE		CROSSTUBE ASS'Y (205/212 HI AFT)		SCALE		1:1		
								REV.	B	
								SHEET 3 OF 3		